



LEHENGOTAK, S. A.

where the world turns for couplings

Lovejoy

Universal Joints

In This Section:

- D Type
- HD Type
- D Type Stainless
- NB (Needle Bearing) Type
- LOJ Type





Universal Joints

Safety Warning

When using Lovejoy products, you must follow these instructions and take the following precautions. Failure to do so may cause the power transmission product to break and parts to be thrown with sufficient force to cause severe injury or death.

Refer to this Lovejoy Catalog for proper selection of horsepower, torque range, and speed range of power transmission products, including elastomeric couplings. Follow the installation instructions included with the product, and refer to other catalogs for proper installation of power transmission products. Do not exceed coupling ratings.

During start up and operation of power transmission products, avoid sudden shock loads. Coupling assembly should operate quietly and smoothly. If assembly makes beating sound, shut down immediately, and recheck alignment. At initial operation and periodically thereafter, where applicable, inspect coupling assembly for misalignment, wear, loose fasteners, bolt torques, and flexing elements for signs of fatigue. If coupling assembly is misaligned, or where applicable, if elastomeric element is distorted more than 7%.

Do not use any of the products for use in devices that carry people. If the power transmission product is used in a lift device, it may cause injury or death.

For all power transmission products, read and follow all safety instructions for the HA and American Society of Mechanical Engineers (ASME) standards. Do not operate until before suitable guards are installed. Failure to follow these instructions may result in injury or death from personnel contacting moving parts or from parts being thrown from assembly in the event the power transmission product fails.

If you have any questions, contact the Lovejoy Engineering Department at 1-630-852-0500.

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Universal Joints

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Lovejoy Pin & Block and Needle Bearing Industrial Universal Joints

Lovejoy has been manufacturing industrial universal joints for over 45 years. Our industrial universal joint product line is well established and provides you with a wide range of standard and specialized products. The shape of the yoke is a special feature which results in exceptionally high strength, yet allows full, free movement of the joint. This accounts for the high horsepower capacity at high speeds.

Features

- Industry standard
- Stainless steel and needle bearing available
- 13 sizes
- Pin & Block design
- Boot retaining grooves standard

D Type

- Standard pin and block design
- Ideal for applications up to 25° of angular misalignment and speeds up to 1,750 RPM

HD Type

- The HD Type universal joint has induction hardened yoke ears provide longer life than standard D Type

D303 Stainless

- D Type universal joint is made from 303 stainless material
- Ideal for corrosive atmosphere or where sanitation requirements are a factor

NB (Needle bearing) Type

- Designed with high quality, pre-lubricated, and sealed needle bearings
- Ideal for applications up to 25° of angular misalignment and speeds up to 6,000 RPM

LOJ and JR-4

- Offset pin design ideal for use on hand operated, low torque drives
- Capable for operating angles up to 45° of angular misalignment

DD and DDX Types

- Designed with two Lovejoy D Type universal joints and a center connecting shaft
- DD and DDX Type universal joints are tailored to your specific application requirements

Universal Joint Boots

- The life of a universal joint can be extended substantially if booted
- Wear areas of the universal joint are protected from dirt and contaminants, while lubrication is retained



D Type



HD Type



D Stainless



Needle Bearing Type



LOJ Type



DD and DDX Type



Universal Joint Boot



WARNING

You must refer to page UJ-2 (Page 330) for Important Safety Instructions and Precautions for the selection and use of these products. Failure to follow the instructions and precautions can result in severe injury or death.

Pin & Block Type Selection Process

List of Charts provided for Selection:

- Chart 1 – Application Service Factors (page UJ-6)
- Running Curves (page UJ-7)

Steps In Selecting A Universal Joint

Determine the correct universal joint size by working out the following calculations:

Step 1: Multiply revolutions per minute (RPM) by working angle.

Step 2: Determine the nominal torque of your application by using the following formulas:

$$\text{in-lbs} = \frac{\text{HP} \times 63025}{\text{RPM}}$$

$$\text{Nominal torque} = \text{Nm} = \frac{\text{KW} \times 9550}{\text{RPM}}$$

Step 3: Multiply the calculated torque by the desired Application Service Factor from Chart 1 on page UJ-6.

Step 4: Refer to the Running Curves on page UJ-7 that apply to the desired universal joint. For DD and DDX universal joints, use the curve that matches the universal joint being used. The required universal joint size can be determined by establishing the point of intersection of the RPM x Working Angle figure on the horizontal scale and the service factor torque of on the vertical scale. Size is stated against the curve immediately above this point.

Note: ■ Lubrication is required for optimal wear – boots and lubricant extend universal joint life.

Selection Example

A universal joint is needed to transmit a torque load of 180 in-lbs operating at 1,750 RPM. The working angle required is 5°, and the service factor is 2.

Step 1: RPM x Working Angle = 1,750 x 5 = 8,750

Step 2: Nominal Torque = 180 in-lbs

Step 3: Service Factor x Torque = 2.0 x 180 = 360

Step 4: Find the point of the intersection of 360 in-lbs on the torque scale (vertical) and 8,750 on the RPM x Working Angle scale (horizontal), and the curve immediately above that point will indicate the correct universal joint size. The proper universal joint size is D-13 or HD-13 for longer life.

Universal Joint Specification Chart

Universal Joint Type	Universal Joint Size	Max Angle Offset	Max Bore No Keyway Round		Max Square/ Hex Hole ³		Max RPM	Static Breaking* Torque	
			in	mm	in	mm		in-lbs	Nm
D-Type	D-1 to D-14	25°	2.00	50	1.38	35	1,750	65,400	7 389
HD-Type	D-1 to D-14	25°	2.00	50	1.38	35	1,750	65,400	7 389
D Stainless	D4, 6, 8, 10, 12	25°	1.19	30	1.00	25	1,750	10,400	1 175
Needle Bearing	D6, 8, 10, 12	25°	1.19	30	1.00	25	6,000	10,500	1 186
LOJ	LOJ6, 8, 10	45°	See Data	—	See Data	—	—	3,480	393
LOJ JR-4	JR-4	45°	See Data	—	See Data	—	—	180	20
Multi-spindle	D-1 to D-14	25°	2.00	50	1.38	35	1,750	65,400	7 389

Notes: ■ * indicates: This is not a recommended operating torque.

■ 3 indicates: Square and hex bores are measured across the flats.

■ Operation of all universal joints is determined by the angle/speed combinations of the application. Consult Lovejoy Engineering for specific limitations and recommendations.

■ Applications that fall outside the limitations of these tables should be referred Lovejoy Engineering for assistance.





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Universal Joints

Application Service Factors

Selection Data

Application Service Factors

Chart 1

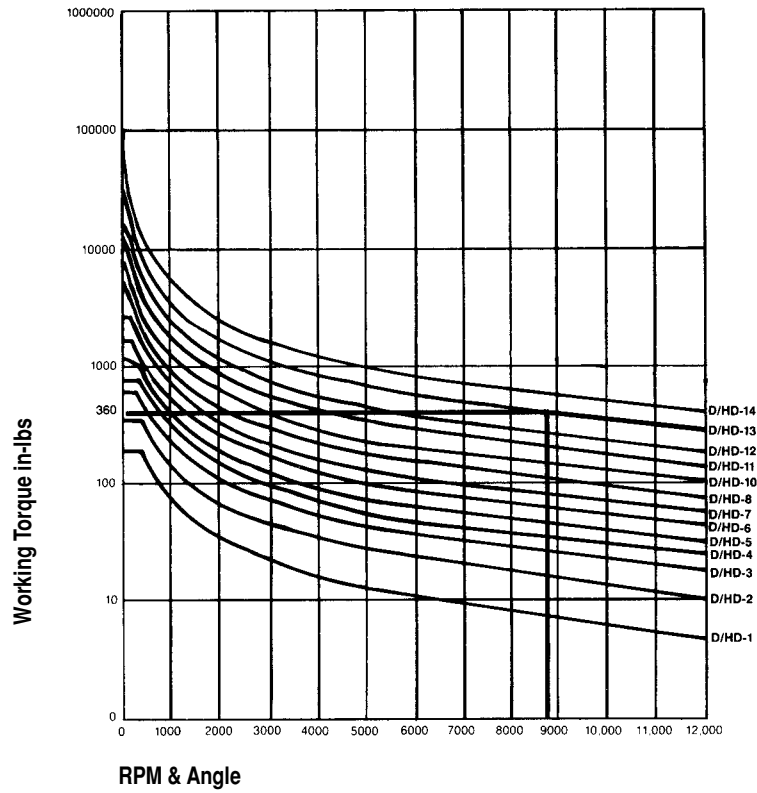
Agitators	Induced Draft w/o Damper Control2.00	Tumbling 1.50
Pure Liquids 1.25	Propellor.....1.50	Mixers
Liquids Variable 1.25	Induced Draft w/Damper Control 1.25	Concrete, Continuous 1.75
Barge Puller 2.00	Feeders	Muller 1.50
Beaters 1.50	Belt 1.25	Paper Mills
Blowers	Screw 1.25	Agitators (Mixers)..... 1.25
Centrifugal..... 1.25	Reciprocating 2.50	Barker, Mechanical 2.00
Lobe 1.50	Generators	"Barking" Drum Spur Gear 2.50
Vane 1.50	Not Welding 1.25	Beater & Pulper..... 2.00
Can Filling Machinery 1.25	Welding 2.00	Calenders..... 1.50
Car Dumpers 2.50	Hoist..... 1.50	Converting Machines 1.25
Car Pullers 1.50	Hammer Mills 2.00	Conveyors..... 1.25
Compressors	Kilns 1.50	Dresses 2.00
Centrifugal..... 1.25	Laundry Washers	Dryers..... 1.50
Lobe 1.50	Reversing 2.00	Jordans 2.00
Reciprocating not recommended	Line Shafting	Log Haul..... 2.00
Conveyors, Uniformly loaded or fed	Any Processing Mach 1.50	Reel..... 1.25
Assembly 1.25	Lumber Machinery	Super Calenders 1.50
Belt 1.25	Barkers..... 2.00	Winder..... 1.25
Screw 1.25	Edger Feed 2.00	Printing Presses 1.50
Bucket..... 1.25	Live Rolls..... 2.00	Pug Mill 1.75
Live roll, shaker, and reciprocating 3.00	Planer..... 2.00	Pumps
Conveyors (Heavy Duty), Not uniformly fed	Slab Conveyor 2.00	Centrifugal 1.25
Assembly 1.20	Machine Tools	Gear, Rotary, or Vane..... 1.25
Belt 1.20	Bending Roll..... 2.00	Reciprocating
Oven..... 1.20	Plate Planer 2.00	1 cyl. single or double acting 2.00
Reciprocating 2.50	Punch Press Gear Driven 2.00	2 cyl. single acting 2.00
Screw 1.20	Tapping Machinery 2.00	2 cyl. double acting 1.75
Shaker..... 3.00	Other	3 or more cyl. 1.50
Cranes & Hoists¹	Main Drive..... 1.50	Rubber Machinery
Main Hoists 2.00	Aux. Drives 1.25	Mixer 2.50
Reversing 2.00	Metal Forming Machines	Rubber Calender..... 2.00
Skip 2.00	Draw Bench Carriage..... 2.00	Screens
Trolley Drive 2.00	Draw Bench Main Drive 2.00	Air Washing..... 1.25
Bridge Drive 2.00	Extruder 2.00	Rotary Stone or Gravel 1.50
Slope 2.00	Forming Machinery 2.00	Vibrating 2.50
Crushers	Slitters 1.50	Water 1.25
Ore 3.00	Table Conveyors	Grizzly 2.00
Stone..... 3.00	Non-reversing 2.50	Shredders 1.50
Dredges	Reversing 2.50	Steering Gear not recommended
Cable Reels 2.00	Wire Drawing 2.00	Stokers 1.25
Conveyors 1.50	Wire Winding 1.50	Textile Machinery
Cutter Head Drives 2.50	Coilers..... 1.50	Dryers..... 1.25
Maneuvering Winches 1.50	Mills, Rotary Type	Dyeing Mach 1.25
Pumps..... 1.50	Ball 2.00	Tumbling Barrel 1.75
Evaporators	Cement Kilns 2.00	Windlass 2.00
Consult Factory..... 1.25	Dryers, Coolers..... 2.00	Woodworking Machinery 1.50
Fans	Kilns 2.00	
Centrifugal..... 1.25	Pebble..... 2.00	
Cooling Towers..... 2.00	Rolling 2.00	
Forced Draft 1.50	Tube 2.00	

- Notes: ■ 1 indicates: If people are transported, Lovejoy does not recommend and will not warranty the use of the coupling.
 ■ The values contained in the table should be used as a general guide.
 ■ For above average shock loads or start/stop conditions of not more than once per hour, add .5 to the table value.
 ■ Universal joints are not recommended for internal combustion engine applications.
 ■ For severe shock loads or reversing loads, or start/stop conditions of more than once per hour, add 1 to the table value.

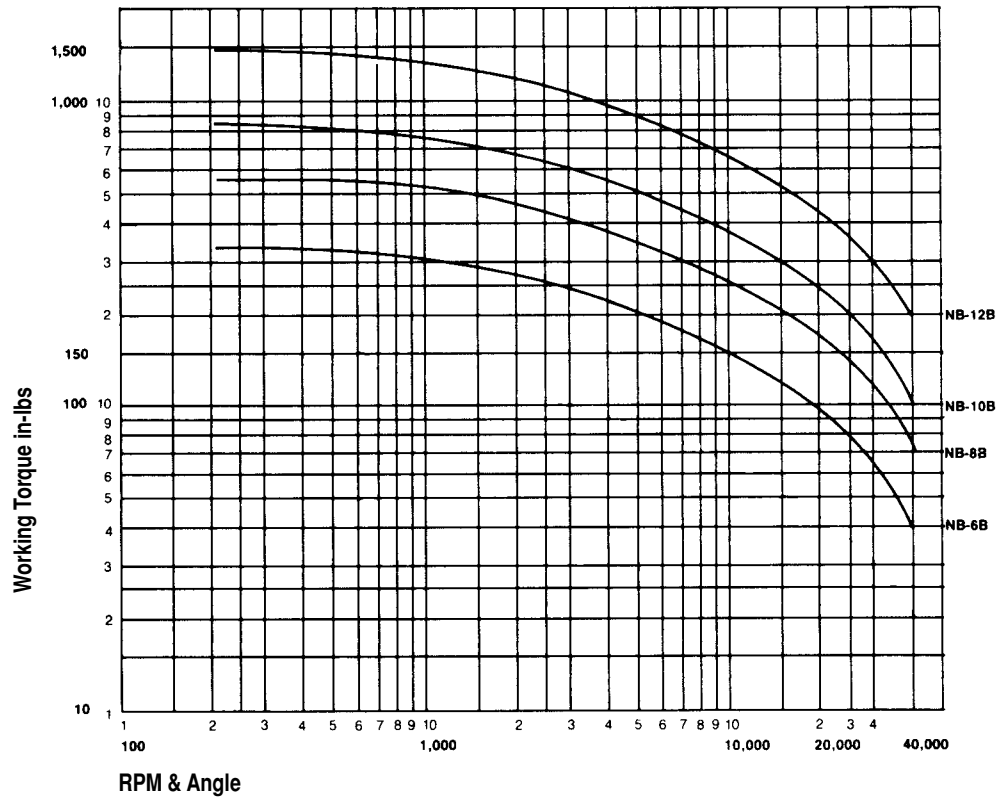


Running Curves

D and HD Type



NB Type



D Type

- Standard industrial type universal joint with pin & block design
- The D Type is ideal for applications with angles up to 25° and speeds of up to 1,750 RPM
- Available in your choice of round, hex, splined, or keyway bore
- Boot retaining grooves are standard. See page UJ-11 for selection of on-site replaceable universal joint boots
- Lubrication is required for optimal wear – boots and lubricant extend universal joint life



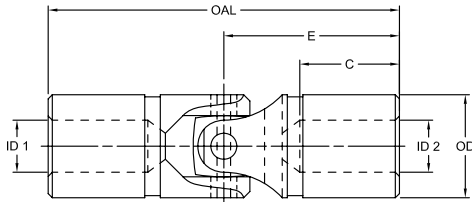
D Type

HD Type

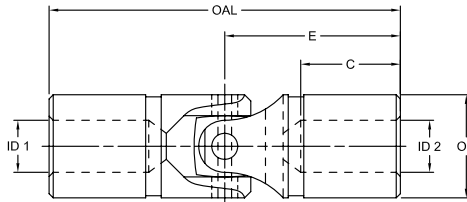
- The HD Type universal joint has induction hardened yoke ears provide longer life than standard D Type
- The hardened yokes are matched fitted with the universal components
- HDD and HDDX drive line assemblies can also be provided to increase life of your drive line or drive shaft
- Available in your choice of round, hex, splined, or keyway bore
- Boot retaining grooves are standard. See page UJ-11 for selection of on-site replaceable universal joint boots
- Lubrication is required for optimal wear – boots and lubricant extend universal joint life



HD Type



D Type



HD Type

D and HD Type Dimensional Data

Size	OAL	E	C	Std Bore	ID1 - ID2						OD	Static*		Weight	
					Main Pin Height	Bore Depth	Max Bore		Max Square/ Hex Hole ³			Breaking Torque	Nm	Solid lbs	Bored lbs
							No Keyway	with Keyway	in	mm					
D-1	1.75	.88	.56	.19	.25	6	–	–	.19	4	.38	110	12	.05	.04
D-2	2.00	1.00	.62	.25	.38	9	–	–	.25	6	.50	378	42	.10	.08
D-3	2.25	1.12	.68	.31	.50	12	–	–	.31	8	.62	540	61	.17	.15
D-4	2.68	1.34	.88	.38	.62	15	.44	11	.38	9	.75	768	86	.30	.25
D-5	3.00	1.50	.88	.44	.69	17	.50	12	.44	11	.88	1,176	132	.45	.37
D-6	3.38	1.68	1.00	.50	.75	19	.56	13	.50	12	1.00	1,560	176	.65	.55
D-7	3.50	1.75	1.00	.56	.88	22	.62	15	.56	14	1.12	2,880	325	.85	.71
D-8	3.75	1.88	1.06	.62	1.00	25	.75	18	.62	15	1.25	5,220	589	1.11	.94
D-10	4.25	2.12	1.18	.75	1.12	28	.88	21	.75	19	1.50	7,920	895	1.80	1.50
D-11	5.00	2.50	1.38	.88	1.25	31	1.00	25	.88	22	1.75	10,680	1 206	3.00	2.50
D-12	5.44	2.72	1.50	1.00	1.50	38	1.19	30	1.00	25	2.00	15,600	1 762	4.20	3.50
D-13	7.00	3.50	2.00	1.25	1.75	44	1.50	39	1.12	28	2.50	33,120	3 742	8.50	7.20
D-14	9.06	4.53	2.75	1.50	2.00	50	1.81	48	1.38	35	3.00	65,400	7 389	16.00	13.00

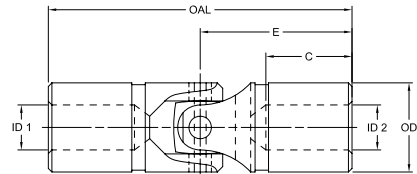
- Notes:
- * indicates: This is not a recommended operating torque.
 - 3 indicates: Square and hex bores are measured across the flats.
 - Operation of all universal joints is determined by the angle/speed combinations of the application. Consult Lovejoy Engineering for specific limitations and recommendations.
 - Applications that fall outside the limitations of these tables should be referred to Lovejoy Engineering for assistance.

D Type 303 Stainless

- Made from 303 stainless steel
- Ideal for applications with exposure to corrosive chemicals, corrosive atmosphere, or sanitation requirements are a factor
- Available in sizes: 4, 6, 8, 10 and 12 (Other sizes are quantity dependent)
- Available in your choice of round, hex, splined, or keyway bore
- Boot retaining grooves are standard. See page UJ-11 for selection of on-site replaceable universal joint boots
- Lubrication is required for optimal wear – boots and lubricant extend universal joint life
- Contact Lovejoy Engineering if you have specific questions or requirements



D-SS Type



D Type 303 Stainless Dimensional Data

Size		OAL in	E Main Pin Height in	C Bore Depth in	Std Bore in	ID1 - ID2						OD in	Static* Breaking Torque		Weight	
Solid	Bored					Max Bore No Keyway in mm	Max Bore with Keyway in mm	Max Square/Hex Hole ³ in mm	in	mm	in		mm	in-lb	Nm	Solid lbs
D-4SS	D-4SSB	2.68	1.34	.88	.38	.62	15	.44	11	.38	9	.75	512	58	.30	.25
D-6SS	D-6SSB	3.38	1.68	1.00	.50	.75	19	.56	13	.50	12	1.00	1,040	117	.62	.55
D-8SS	D-8SSB	3.75	1.88	1.06	.62	1.00	25	.75	18	.62	15	1.25	3,480	393	1.11	.94
D-10SS	D-10SSB	4.25	2.12	1.18	.75	1.12	28	.88	21	.75	19	1.50	5,280	597	1.80	1.50
D-12SS	D-12SSB	5.44	2.72	1.50	1.00	1.50	38	1.19	30	.88	22	2.00	10,400	1 175	4.20	3.50

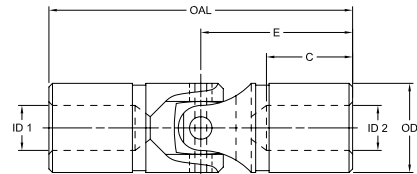
- Notes:
- * indicates: This is not recommended operating torque.
 - 3 indicates: Square and hex bore measured across the flats.
 - Keyways, set screws, pin holes, or bores other than standard available at additional charge.
 - Maximum operating angle for transmission of power is 25°.
 - Applications that fall outside the limitations of these tables should be referred to Lovejoy Engineering for assistance.

Needle Bearing (NB) Type

- Designed with high quality, pre-lubricated, and sealed needle bearings
- Ideal for applications up to 25° of angular misalignment and speeds up to 6,000 RPM
- Available in sizes: 6, 8, 10 and 12 (Other sizes are quantity dependent) with your choice of round, hex, splined, or keyway bores
- Boot retaining grooves are standard. See page UJ-11 for selection of on-site replaceable universal joint boots
- Lubrication is required for optimal wear – boots and lubricant extend universal joint life



NB Type



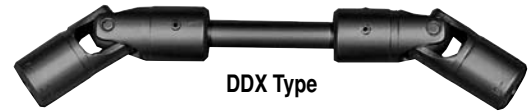
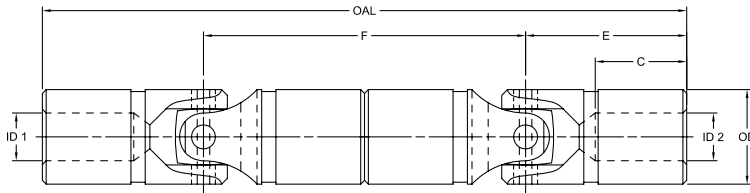
Needle Bearing Type Dimensional Data

Size		OAL in	E Main Pin Height in	C Bore Depth in	Std Bore in	ID1 - ID2						OD in	Static* Breaking Torque		Weight Solid lbs
Solid	Bored					Max Bore No Keyway in mm	Max Bore with Keyway in mm	Max Square/Hex Hole ³ in mm	in	mm	in		mm	in-lb	
NB-6	NB-6B	3.38	1.68	1.00	.50	.75	19	.56	13	.50	12	1.00	1,150	130	.53
NB-8	NB-8B	3.75	1.88	1.06	.62	1.00	25	.75	18	.62	15	1.25	2,500	282	.91
NB-10	NB-10B	4.25	2.12	1.18	.75	1.12	28	.88	21	.75	19	1.50	4,400	497	1.50
NB-12	NB-12B	5.44	2.72	1.50	1.00	1.50	38	1.19	30	.88	22	2.00	10,500	1 186	3.40

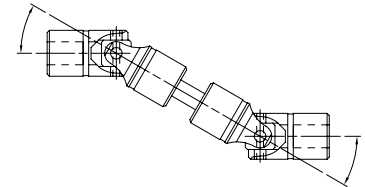
- Notes:
- * indicates: This is not recommended operating torque.
 - 3 indicates: Square and hex bore measured across the flats.
 - Maximum operating angle for transmission of power is 25°.
 - For greater angular operation, use double universal joint. Join two universal joints back to back and connect with a short shaft. Attach universal joints to shaft by drilling and pinning.
 - Swing Diameter is the maximum diameter over bearings, clearance must be allowed.

Double Joint Arrangement

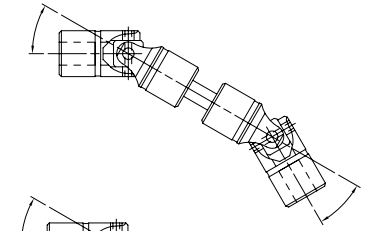
- Designed with two Lovejoy D Type universal joints and a center connecting shaft
- DD and DDX Type universal joints are tailored to your specific application requirements
- This configuration compensates for both parallel misalignment and shaft separation
- Round, hex, splined, or keyway bores are supplied per your requirements
- Boot retaining grooves are standard. See page UJ-11 for selection of on-site replaceable universal joint boots
- Lubrication is required for optimal wear – boots and lubricant extend universal joint life



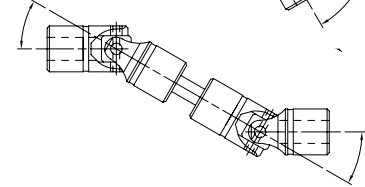
Correct Assembly
 Yoke ears are aligned and angles are equal



Correct Assembly
 Yoke ears are aligned and angles are equal



Incorrect Assembly
 Yoke ears are not in alignment



DD and DDX Type Dimensional Data

Size		OAL in	F		E Main Pin Height in	C Bore Depth in	Std Bore in	ID1 - ID2				OD in	Static*		Weight Solid lbs
			Std in	Min in				Max Bore No Keyway		Max Square/ Hex Hole ³			in-lb	Nm	
Solid	Bored						in	mm	in	mm					
DD-1	DD-1B	3.50	1.75	1.18	0.88	0.56	0.19	0.25	6	0.19	4	0.38	110	12.4	0.09
DD-2	DD-2B	4.00	2.00	1.38	1.00	0.62	0.25	0.38	9	0.25	6	0.50	378	42.7	0.18
DD-3	DD-3B	4.50	2.25	1.56	1.12	0.68	0.31	0.50	12	0.31	7	0.62	540	61.0	0.32
DD-4	DD-4B	5.38	2.68	1.81	1.34	0.88	0.38	0.62	15	0.38	9	0.75	768	86.8	0.55
DD-5	DD-5B	6.00	3.00	2.12	1.50	0.88	0.44	0.69	17	0.44	11	0.88	1,176	133.0	0.82
DD-6	DD-6B	6.75	3.38	2.38	1.68	1.00	0.50	0.75	19	0.50	12	1.00	1,560	176.0	1.20
DD-7	DD-7B	7.00	3.50	2.50	1.75	1.00	0.56	0.88	22	0.56	14	1.12	2,880	325.0	1.56
DD-8	DD-8B	7.50	3.75	2.68	1.88	1.06	0.62	1.00	25	0.62	15	1.25	5,220	590.0	2.05
DD-10	DD-10B	8.50	4.25	3.06	2.12	1.18	0.75	1.12	28	0.75	19	1.50	7,920	895.0	3.30
DD-11	DD-11B	10.00	5.00	3.62	2.50	1.38	0.88	1.25	31	0.81	20	1.75	10,680	1 207.0	5.50
DD-12	DD-12B	10.88	5.44	3.94	2.72	1.50	1.00	1.50	38	0.88	22	2.00	15,600	1 762.0	7.70
DD-13	DD-13B	14.00	7.00	5.00	3.50	2.00	1.25	1.75	44	1.12	28	2.50	33,120	3 742.0	15.70
DD-14	DD-14B	18.12	9.06	6.31	4.53	2.75	1.50	2.00	50	1.38	35	3.00	65,400	7 389.0	29.00

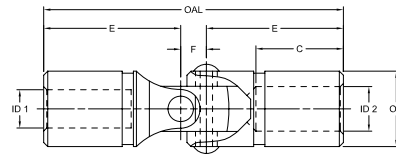
- Notes:
- * indicates: This is not recommended operating torque.
 - 3 indicates: Square and hex bore measured across the flats.
 - Bores other than shown are available at additional charge.
 - Shorter centers upon request.
 - For universal joint boot dimensions, see page UJ-11.

LOJ and JR-4 Types

- Offset pin design ideal for use on hand operated, low torque drives
- Capable for operating angles up to 45° of angular misalignment
- Application examples: remote control linkages, snow blowers, packaging machinery, awning devices, etc.
- The LOJ available with round, hex, splined, or keyway bores
- The JR-4 is made of tough Zytel® material, so it will not rust and no lubrication needed
- The JR-4 withstands oils, gasoline, salts, and temperatures from -40° to 225° F
- The JR-4 is available in .38 inch bore only



LOJ Type



LOJ - JR-4

LOJ Type Dimensional Data

Size		OAL in	F in	E Main Pin Height in	C Bore Depth in	Std Bore in	ID1 - ID2		OD in	Pin OD in	Static*		Weight			
Solid	Bored						Max Bore No Keyway in	Max Bore with Keyway in			in-lb	Nm	Solid lbs	Bored lbs		
LOJ-6	LOJ-6B	2.94	0.25	1.35	0.75	0.50	0.62	15	0.44	11	0.75	0.88	840	95	0.30	0.25
LOJ-8	LOJ-8B	3.68	0.31	1.69	0.91	0.62	0.75	19	0.56	14	1.00	1.12	1,500	169	0.65	0.55
LOJ-10	LOJ-10B	3.75	0.38	1.69	1.00	0.75	1.00	25	0.75	19	1.25	1.44	3,480	393	1.11	0.94

- Notes: ■ * indicates: This is not a recommended operating torque.
■ Maximum operating angle 45° for hand-operated applications.

JR-4 Type Dimensional Data

Size	OAL in	F in	E Main Pin Height in	C Bore Depth in	ID1 - ID2 Std Bore in	OD in	Pin OD in	Static*	
								in-lb	Nm
JR-4	3	0.31	1.69	0.62	0.38	0.68	1.18	160	20

- Notes: ■ * indicates: This is not a recommended operating torque.
■ Maximum operating angle 45° for hand-operated applications.

Universal Joint Boots

- Protects the universal joint from dirt and contaminants, while lubrication is retained
- Lovejoy on-site replacement boots ensure proper lubrication for up to five times longer universal joint life
- Installation and replacement is fast and easy, so your machine can be back in operation in minutes
- Lovejoy universal joints D, D SS, DD, DDX, HD, and NB come pre-grooved
- Use the larger type diameter Upper Type boots when possible and smaller diameter Lower Type boots when space is restricted
- Standard boots are packaged two to a bag

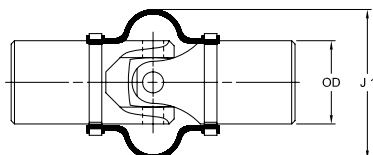
Boot Dimensional Data

Size	OD in	J1 Upper in	J2 Lower in
D-1	0.38	0.72	0.62
D-2	0.50	0.91	0.75
D-3	0.62	1.09	0.94
D-4	0.75	1.34	1.06
D-5	0.88	1.50	1.25
D-6	1.00	1.75	1.38
D-7	1.12	2.03	1.50
D-8	1.25	2.03	1.68
D-10	1.50	2.56	1.94
D-11	1.75	—	2.18
D-12	2.00	—	2.59
D-13	2.50	—	3.25
D-14	3.00	—	4.25

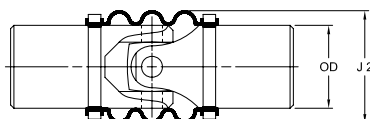


Universal Joint Boots

- Note: ■ Boot sizes D-11 through D-14 have 3-hump design similar to Lower Type Boot (L). Not shown.



Upper Type Boot (U)



Lower Type Boot (L)